



# EPOCHEMMIE CO., LTD

[www.epochemmie.com](http://www.epochemmie.com)

E-mail: [sales@epochemmie.com](mailto:sales@epochemmie.com) [epochemmie@163.com](mailto:epochemmie@163.com)

## DATA SHEET

**Commodity:** Molecular sieve 3 A

**Composition:** 0.6 K<sub>2</sub>O: 0.40 Na<sub>2</sub>O : 1 Al<sub>2</sub>O<sub>3</sub> : 2.0 ± 0.1SiO<sub>2</sub> : x H<sub>2</sub>O

**Description:** The 3A form is made by substituting potassium cations for the inherent sodium ions of the 4A structure, reducing the effective pore size to ~3Å, excluding diameter >3Å, e.g., ethane.

### Applications:

Dehydration of unsaturated hydrocarbon streams, including cracked gas, propylene, butadiene, acetylene

Dehydration of polar liquids such as methanol and ethanol

Adsorption of molecules such as NH<sub>3</sub> and H<sub>2</sub>O from a N<sub>2</sub>/H<sub>2</sub> flow. Considered a general-purpose drying agent in polar and nonpolar media

Dehydration of natural gas, if COS minimization is essential, or a minimum co-adsorption of hydrocarbons is required.

Dehydration of liquid alcohol with Z3-01 / 1-2 mm beads

Static, (non-regenerative) dehydration of insulating glass units, whether air filled or gas-filled.

Dehydration of refrigerants (e.g. R22, R134a etc)

### Regeneration:

1. Dehydration: At 200-350°C and in pressure of 0.3~0.5kg/cm<sup>3</sup>, let a dryer gas goes through the sieve bed for 3~4hours. As the temperature in outlet at 150~180°C, let the bed cool off
2. Removal of organic components: Replace the organic components with steam, then dehydrate

### Specification:

Typical physical & Chemical characteristics

Specification	Balls		Pellets	
	3ABI	3ABII	3API	3APII
Type	3ABI	3ABII	3API	3APII
Bead size (mm)	1.5-1.7	3-5	1.5-1.7(1/16")	3.0-3.3(1/8")
Bulk density(kg/m <sup>3</sup> ) min	680	680	640	640
Crushing strength (N)min	44	59	20	20
Attrition loss (%Wt) max	0.4	0.4	0.25	0.60
Moisture adsorption(%) min	20	20	20	20
Static ethene adsorption(mg/g) max	3.0	3.0	3.0	3.0