



EPOCHEMMIE CO., LTD

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DATA SHEET

Commodity: Strong-Base Type I (Gel) Acrylic Anion Exchange Resin

Type: A501

For Efficient Demineralization Including Silica Removal

Applications: A501 resin is a high capacity, organic fouling resistant, granular, acrylic Type I. Strongly basic anion resin. Supplied in the chloride or hydroxide form as moist, tough, uniform spherical beads. A501 is intended for use in all types of deionization systems and chemical process applications. Where water temperature do not exceed 40C.

Product Description:

Typical physical & Chemical characteristics

Polymer Matrix Structure	Acrylic Cross linked with DVB
Physical Form and Appearance	Clear spherical beads
Whole Bead Count	95% min.
Functional Groups	R-N(CH ₃) ₃ ⁺
Ionic Form ,as shipped	CL
Total Exchange Capacity, CL ⁻ form, wet, volumetric	1.2 eq/l min.
Moisture Retention, CL ⁻ form	55-65%
Particle Size Range	+1.2 mm <5%, -0.3 mm <1%
Swelling CL ⁻ → OH ⁻	15-25%
Shipping Weight (approx.)	700 g/l
Specific Gravity, moist CL ⁻ Form	1.09
PH Range, Stability	0 – 14

Suggested Operating Condition

Maximum Temperature	
OH ⁻ Form	40°C (95°F) max.
CL ⁻ Form	60°C (140°F) max.
Minimum Bed Depth	0.6m(24inches)
Backwash Rate	50 to 75% Bed Expansion
Regenerant Concentration	2 –6%
Regenerant Flow Rate	2 to 8 BV/h (0.25 to 1.0gpm/cu.ft.)
Regenerant Contact Time	At least 60 minutes
Regenerant Level	112 -300g/L (4 to 10 pounds/ cu.ft.)
Displacement Rinse Rate	Same as Regenerant Flow Rate
Displacement Rinse Volume	10 to 15 gallons/cu.ft.
Fast Rinse Rate	Same as Service Flow Rate
Fast Rinse Volume	35 to 60 gallons/cu.ft.
Service Flow Rate	10-25m/h (2 to 10 gpm/cu.ft.)